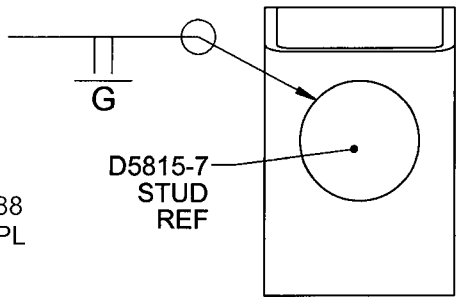
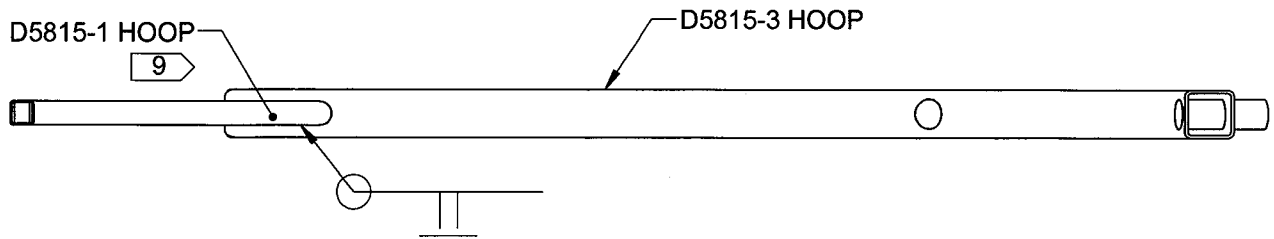
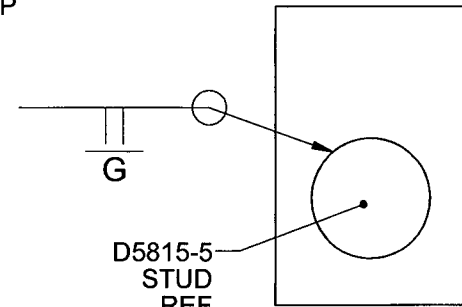


QTY -041	P/N	DESCRIPTION
X	D5815-041	ATTACHMENT HOOP
2	D5770-9	BUSHING
1	D5805-5	CAP
1	D5815-1	HOOP
1	D5815-3	HOOP
1	D5815-5	STUD
1	D5815-7	STUD



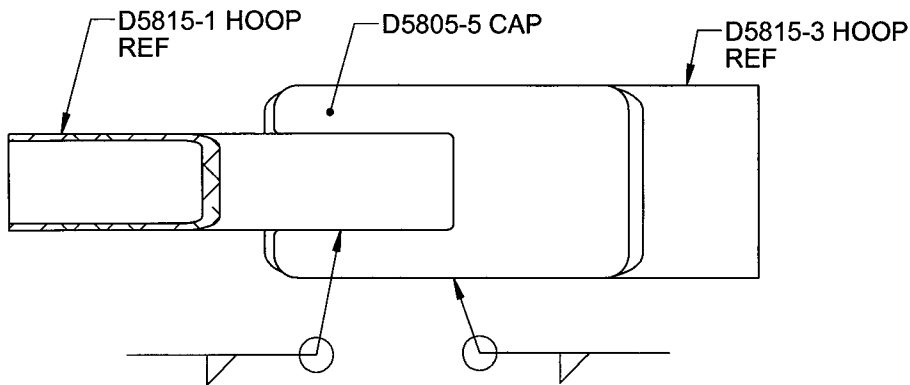
VIEW B-B
SCALE 4X

D5815-7 STUD
INSTALL WITH
THREADS ON
THIS SIDE
2 PL



VIEW C-C
SCALE 4X

D5815-5 STUD
INSTALL WITH
THREADS ON
THIS SIDE



SECTION A-A
SCALE 4X

D5815-041 ATTACHMENT HOOP
(DERIVED FROM AERO DESIGN P/N 94023-01)

UNDER REVIEW
ECR: HB ECR 132

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 2.85 lbs
 - 8) WELD PER DART QSI 004
 - 9) GRIND END OF D5815-1 HOOP TO FIT SLOT OF D5815-3 HOOP
 - 10) GRIND END OF D5815-5 STUD FLUSH TO INSIDE OF D5815-3 HOOP

RELEASED

2020 FEB 18
ECN 2020-521

APPROVED

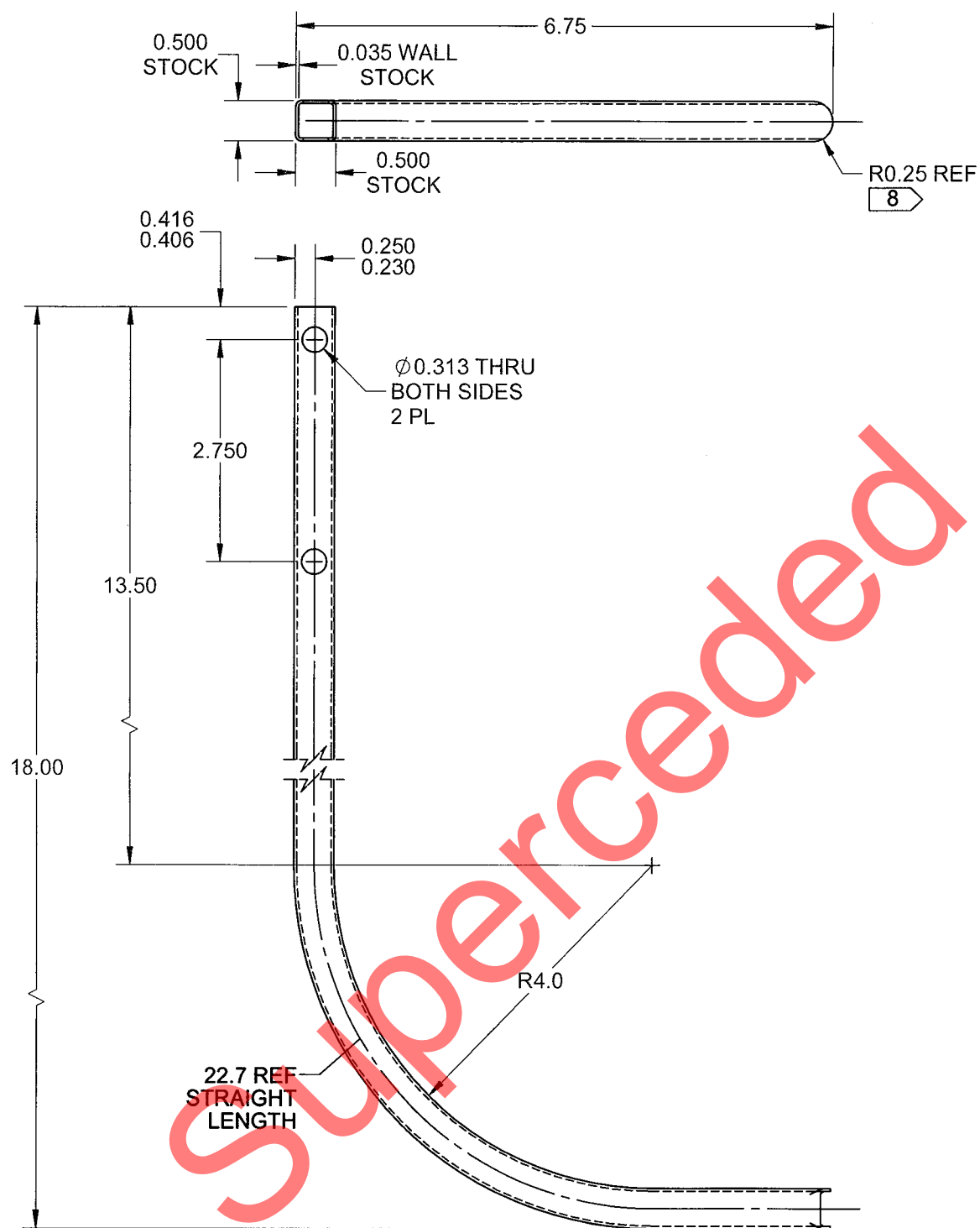
A	NEW ISSUE	ZF	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5815	SHEET 1 OF 5
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	BASKET HOOPS	NTS
DATE	20.01.13	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D

C

B

A

**D5815-1 HOOP**

UNDER REVIEW
ECR: HB ECR 132

NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6360/6361/6362/6373/6374
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.39 lbs
- 8) GRIND END TO FIT SLOT OF D5815-3 HOOP AT ASSEMBLY

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CHECKED	KPT
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP
DATE	20.01.13

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADADRAWING NO.
D5815TITLE
BASKET HOOPS

REV. A

SHEET 2 OF 5

SCALE

NTS

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8

7

6

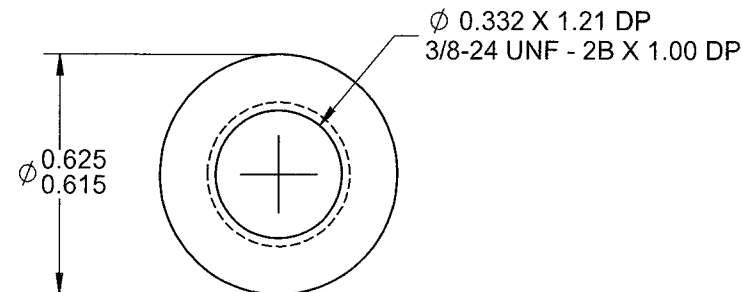
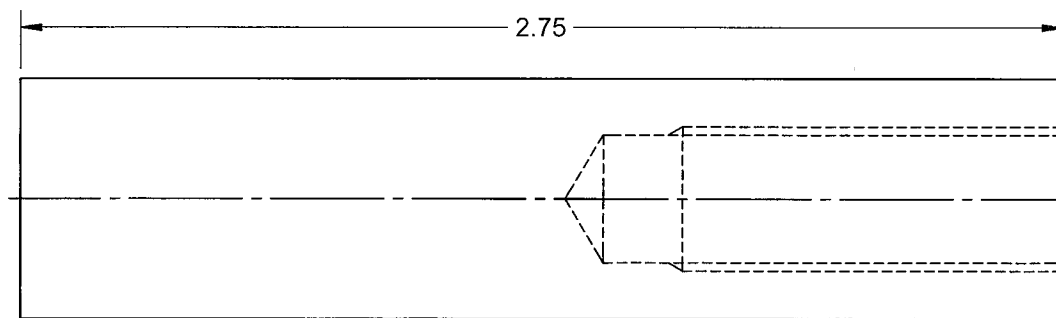
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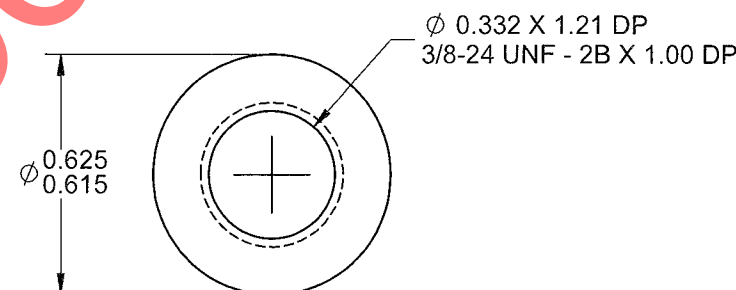
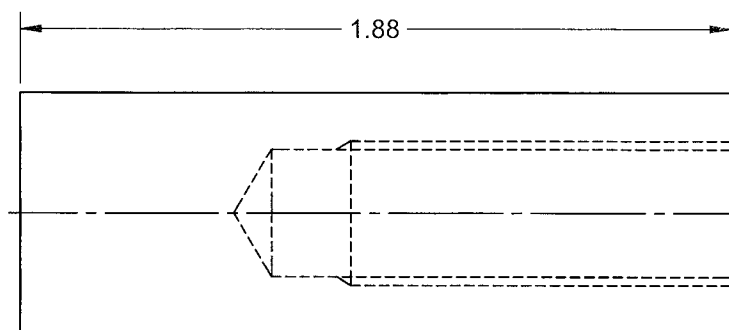
3

2

1



D5815-5 STUD
(DERIVED FROM AERO DESIGN P/N 94023-05)



D5815-7 STUD
(DERIVED FROM AERO DESIGN P/N 94023-07)

UNDER REVIEW
ECR: HB ECR 132

NOTES:

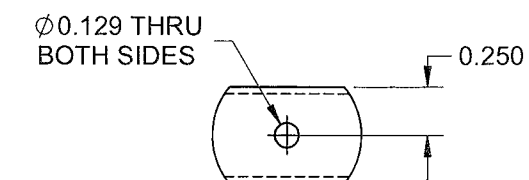
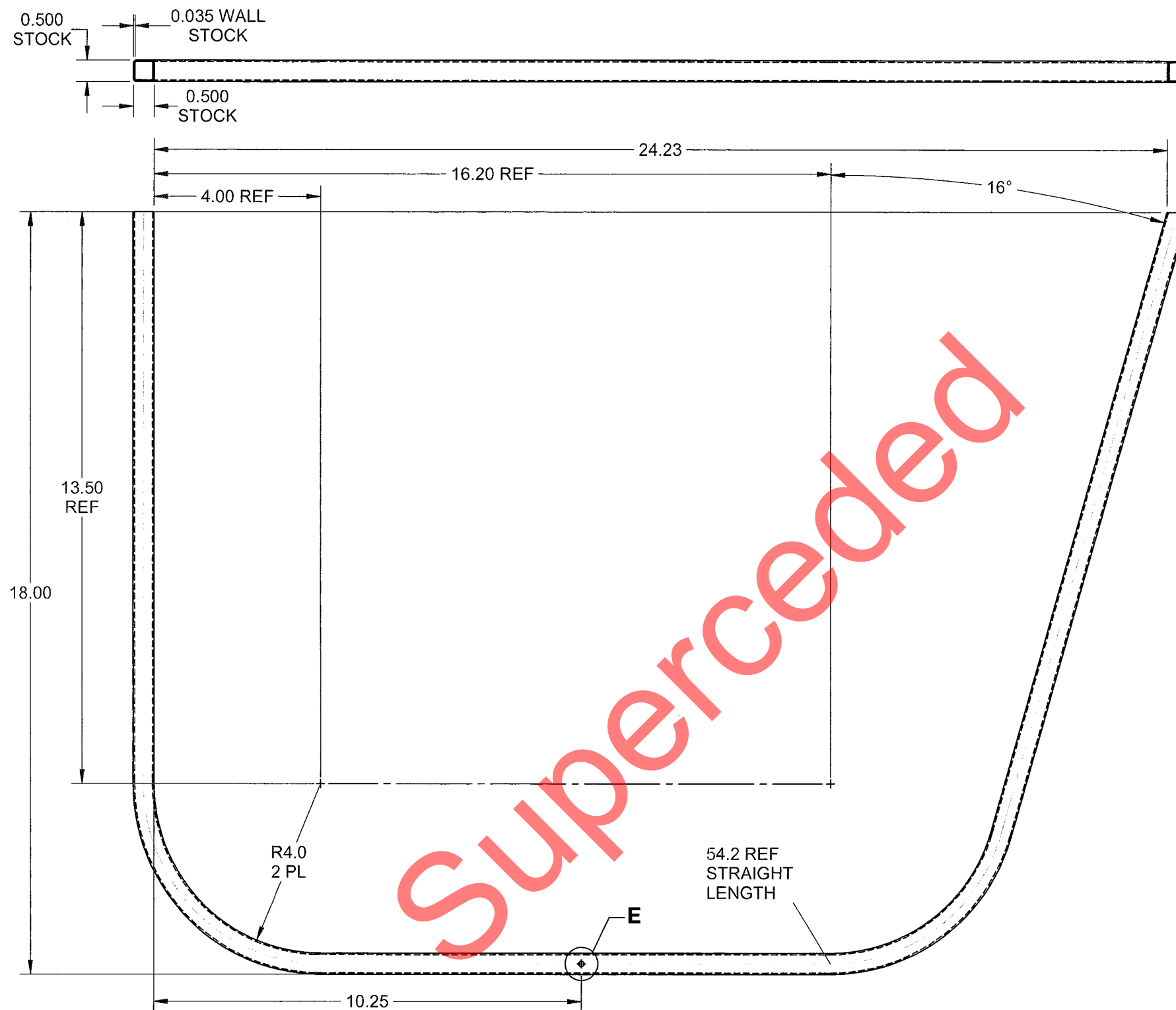
- 1) MATERIAL: AISI 1018/1025 STEEL ROUND BAR
PER MIL-S-7097 OR ASTM A108
REF DART SPEC M1018-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: -5: 0.21 lbs
-7: 0.13 lbs

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2020 FEB 18 *ND*

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DESIGN	ZF
DRAWN	ZF
CHECKED	KPT
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP <i>q</i>
DATE	20.01.13

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D5815	REV. A SHEET 4 OF 5
TITLE BASKET HOOPS	SCALE NTS
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DETAIL E
SCALE 3X

UNDER REVIEW
ECR: HB ECR 132

D5815-9 HOOP
(DERIVED FROM AERO DESIGN P/N 94030-01)

NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6360/6361/6362/6373/6374
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.93 lbs

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2020 FEB 18 *No*

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DESIGN	ZF
DRAWN	ZF
CHECKED	KPT
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP <i>g</i>
DATE	20.01.13

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D5815	REV. A SHEET 5 OF 5
TITLE BASKET HOOPS	SCALE NTS
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